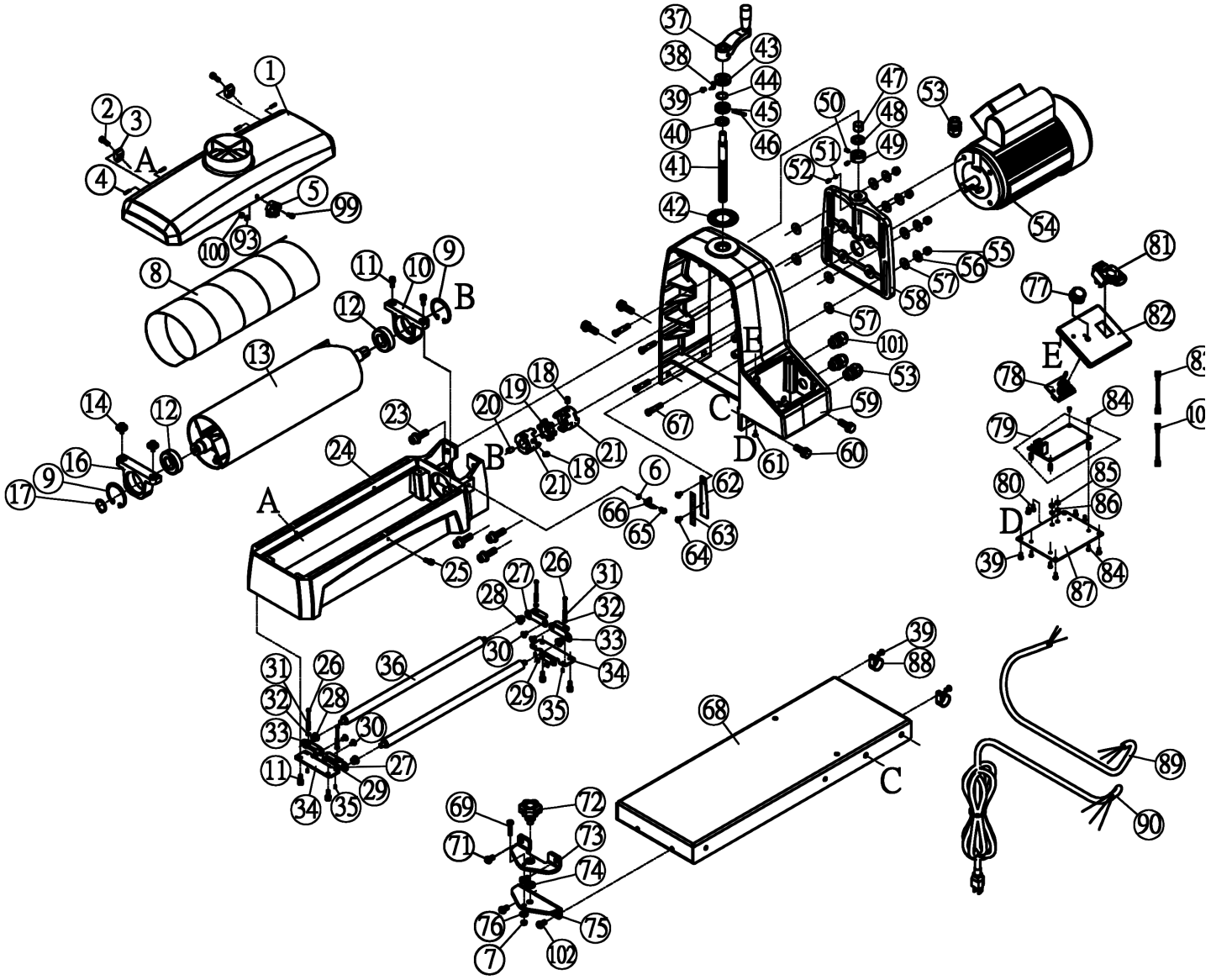
JET JWDS-1632 | Stock 723520K

Diagram A - JWDS-1632 head

Drum Sander | Original JET assemblies and replacement parts



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JET JWDS-1632 | Stock 723520K

Parts List A - JWDS-1632 head

Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
1	JT9-JWDS1632-101	Dust Hood		1
2	CM9-TS-1503041	Socket Head Cap Screw	M6 x 1.0P x 16L	2
3	JT9-JWDS1632-103	Drum Carriage Hinge		2
4	JT9-40317-15	Spring Pin	3 x 14L	4
5	PM9-PM2244-109	Knob		1
6	JT9-TS-1550031	Flat Washer	5 x 12 x 1T mm	2
7	JT9-F001753	Nyloc Nut Bo	M6 x 1.0P	1
8	**	Abrasive (See Sect. 14.0		
		or Replacements)		1
9	**	Retainer Ring (Re:13A)	RTW-52	2
10	**	Inboard Bearing Housing (Re:13A)		1
	**	Socket Head Cap Screw		
		w/ Lock Washer	M6 x 1.0P x 16L	6
11	CM9-TS-2361061	Lock Washer	M6	9
12	**	Ball Bearing (Re:13A)	6205VV	2
13	**	Drum (Re:13A)		1
13A	JT9-JWDS1632-113A	Drum Assembly (Includes #2, 9-21)		1
	**	Socket Head Cap Screw		
		W/ Lock & Flat Washer	M6 x 1.0P x 25L	2
14	JT9-F005384	Socket Head Cap Screw	M6 x 1.0P x 25L	2
15	**	Flat Washer	6.5 x 19 x 3t	2
16	**	Outboard Bearing Housing (Re:13A)		1
17	**	Retainer Ring (Re:13A)	STW-25	1
18	JT9-F010408	Socket Set Screw	M8 x 1.25P x 10L	2

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JET JWDS-1632 | Stock 723520K

Parts List A - JWDS-1632 head (continued)

Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
19	**	Rubber Cushion (Re:13A)		1
20	**	Key (Re:13A)	8 x 7 x 20L	2
21	**	Coupling (Re:13A)		2
22	JT9-F002643	Flat Washer	10 x 20 x 2.0T	8
	**	Socket Head Cap Screw		
		w/ Flat Washer	M10 x 1.5P x 35L	4
23	**	Socket Head Cap Screw	M10 x 1.5P x 35L	4
24	JT9-JWDS1632-124	Drum Carriage		1
25	JT9-TS-1502021	Socket Head Cap Screw	M5 x 0.5P x 10L	1
26	JT9-JWDS1632-126	Phillips Round Head Screw	M4 x 0.7P x 25L	4
27	PM9-PM2244-129	Left Tension Roller Suspension Bracket		2
28	PM9-PM2244-130	Oilite Bushing		4
30	PM9-PM2244-132	Shoulder Screw		4
29	JT9-63049	Wave Washer	WW-6	4
31	PM9-PM2244-125	Compression Spring		4
32	CM9-TS-1550021	Flat Washer	4.2 x 8 x 0.8T	4
33	PM9-PM2244-131	Right Tension Roller Suspension Bracket		2
34	PM9-PM2244-128	Tension Roller Bracket		2
35	JT9-JWDS1632-135	Socket Head Set Screw w/Loctite	M4 x 0.7P x 5L	4
36	JT9-JWDS1632-136	Tension Roller		2
37	JT9-JWDS1632-137	Crank Handle		1
38	JT9-JWDS1632-138	Pointer		1
39	**	Phillips Round Head Screw	M5 x 0.8P x 8L	7
40	JT9-JWDS1632-140	Oilite Washer		1
41	JT9-JWDS1632-141	Height Adjusting Screw		1

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Parts List A - JWDS-1632 head (continued)

Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
42	JT9-JWDS1632-142	Incremental Depth Scale		1
43	JT9-JWDS1632-143	Dial		1
44	JT9-JWDS1632-144	O-Ring	P11	1
45	JT9-JWDS1632-145	Collar		1
46	JT9-JWDS1632-146	Spring Pin	4 x 30L	1
47	JT9-JWDS1632-147	Oilite Bushing		1
48	JT9-JWDS1632-148	Nylon Washer		1
49	JT9-JWDS1632-149	Collar		1
50	CM9-TS-1523031	Socket Head Set Screw	M6 x 1.0P x 10L	2
51	PM9-PM2244-184	PU Block		1
52	JT9-5302731	Socket Head Set Screw	M8 x 1.25P x 6L	1
53	JT9-JWDS1632-153	Strain Relief	PG 13.5	3
54	JT9-JWDS1632-154	Motor	1.5HP, 115V, 60Hz	1
	JT9-JWDS1632-154SC	Starting Capacitor (Not Shown)	300MFD 125VAC	1
	JT9-WDS1632-154SCC	Starting Capacitor Cover (Not Shown)		1
	JT9-JWDS1632-154FC	Fan Cover (Not Shown)		1
	JT9-JWDS1632-154CF	Cooling Fan (Not Shown)		1
55	JT9-TS-1541031	Nyloc Nut	M8 x 1.25P	4
56	JT9-TS-1550061	Flat Washer	8.2 x 23 x 2T	4
57	JT9-JWDS1632-157	Oilite Washer		8
58	JT9-JWDS1632-158	Motor Plate		1
59	JT9-JWDS1632-159	Motor Shroud		1
	**	Hex Cap Screw w/ Flat Washer	M10 x 1.5P x 30L	4
60	JT9-TS-1491041	Hex Cap Screw	M10 x 1.5P x 30L	4

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Parts List A - JWDS-1632 head (continued)

Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
61	**	Self Tapping Screw	M4 x 15L	4
62	JT9-JWDS1632-162	Depth Scale Bracket (Includes #63)		1
63	JT9-JWDS1632-163	Depth Scale		1
	**	Phillips Round Head Screw		
		w/ Flat Washer	M5 x 0.8P x 8L	2
64	JT9-TS-1550031	Flat Washer	5.1 x 12 x 1T	2
65	JT9-TS-1534032	Phillips Pan Hd Machine Screw	M6 x 1.0P x 10L	1
66	JT9-JWDS1632-166	Pointer		1
67	JT9-JWDS1632-167	Stud		4
68	JT9-JWDS1632-168	Base		1
69	JT9-TS-1482061	Hex Cap Screw	M6 x 1.0P x 30L	1
70	CM9-TS-2361081	Lock Washer	M8	4
	**	Socket Head Button Screw		
		w/ Lock Washer	M8 x 1.25 x 16L	4
71	JT9-TS-2248162	Socket Head Button Screw	M8 x 1.25 x 16L	4
72	JT9-JWDS1632-172	Knob		1
73	JT9-JWDS1632-173	Parallel Adjust Moving Bracket		1
74	JT9-JWDS1632-174	Oilite Washer		1
75	JT9-JWDS1632-175	Parallel Adjust Fixed Bracket		1
76	CM9-TS-1550041	Flat Washer	6.5 x 19 x 2T	1
77	PM9-PM2244-196	Knob		1
78	JT9-JWDS1632-178	Potentiometer		1
79	JT9-JWDS1632-179	Circuit Board		1
80	JT9-TS-1533042	Phillips Pan Hd Machine Screw	M5 x 0.8P x 12L	2
81	JT9-994534	Switch		1

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JET JWDS-1632 | Stock 723520K

Parts List A - JWDS-1632 head (continued)

Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
	JT9-JSG96-135A	Switch Key (Not Shown)		1
82	JT9-JWDS1632-182	Control Panel		1
83	JT9-JWDS1632-183	Internal Connection Cable (Black)	600V 12AWG*2C*12cm	1
84	JT9-TS-1531012	Phillips Pan Hd Machine Screw	M3 x 0.5P x 5L	8
85	JT9-TS-1540031	Hex Nut	M5 x 0.8P	2
86	JT9-F002097	Lock Washer, Ext. Tooth	M5	2
87	JT9-JWDS1632-187	Circuit Board Holder		1
88	JT9-JWDS1632-188	Cable Management	ACC-8-B	2
89	JT9-JWDS1632-189	Motor Cable		1
90	JT9-JWDS1632-190	Power Cable		1
91	JT9-JWDS1632-191	Wiring Nut	SW-P4H	2
92	JT9-LM000237	ID Label, JWDS-1632		1
93	JT9-LM000238	Warning Label		1
94	**	JET Logo	4” x 4”	1
95	JT9-JWDS1632-195	Motor Label		1
96	JT9-JWDS1632-196	Control Panel Label		1
97	JT9-JWDS1632-197	Left Parallel Adjust Label		1
98	JT9-JWDS1632-198	Right Parallel Adjust Label		1
99	JT9-TS-1502041	Socket Head Cap Screw	M5-0.8P x 16L	1
100	JT9-TS-1541011	Nylon Lock Hex Nut	M5-0.8	1
101	**	Strain Relief (Not Shown)	MG20AS-10B	1
102	**	Socket Head Button Screw		
		w/ Lock Washer	M8 x 1.25 x 20L	2
103	**	Model Decal, 1632 (Not Shown)		1
104	**	Internal Connection Cable (White)	600V 12AWG*2C*12cm	1

Blank quantities or part numbers are not specified in the original JET list.

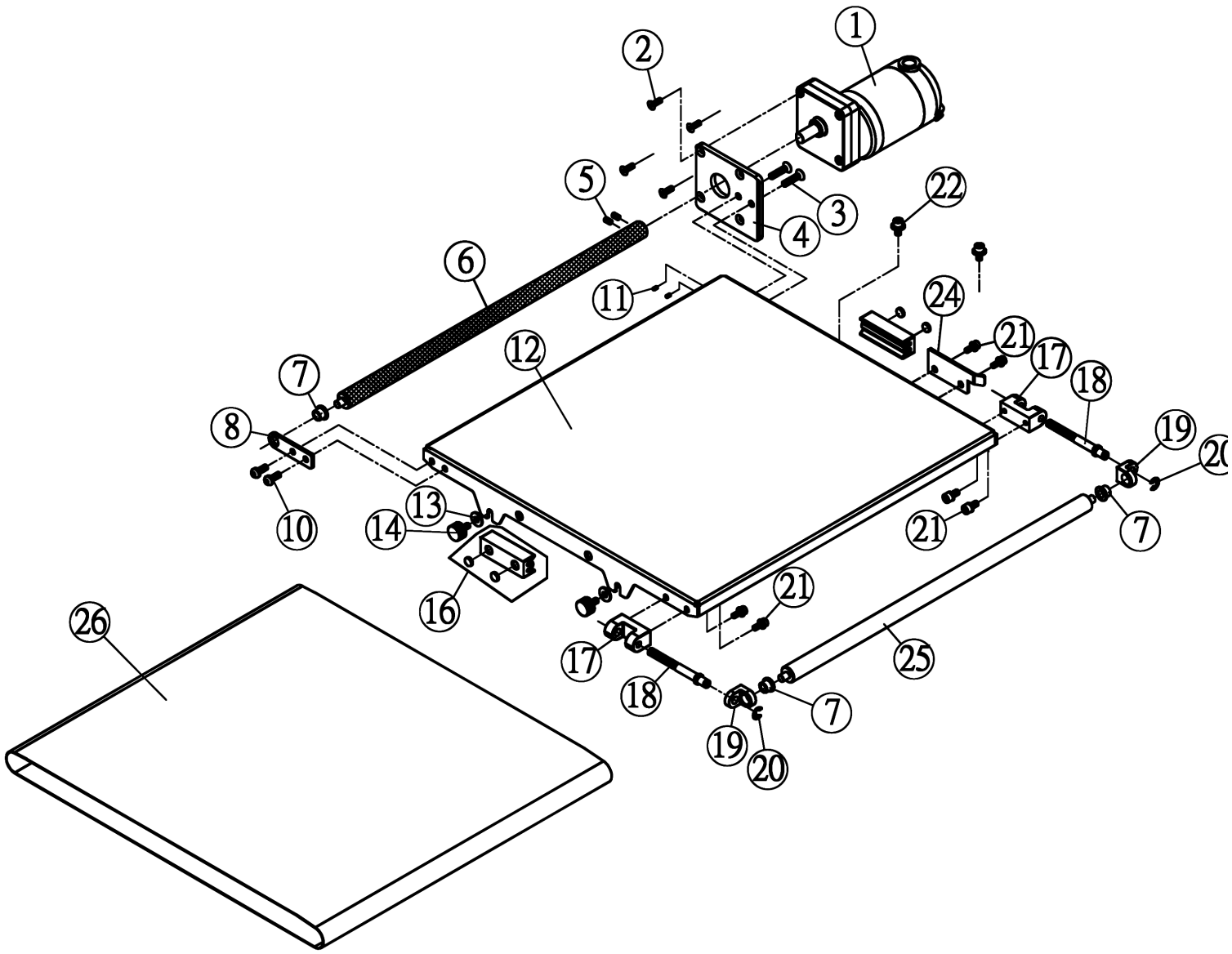
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Diagram B - Conveyor

Drum Sander | Original JET assemblies and replacement parts



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JET JWDS-1632 | Stock 723520K

Parts List B - Conveyor

Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
1	JT9-JWDS1632-201	Belt Motor		1
	JT9-JWDS1632-201-1	Carbon Brush (Not Shown)		2
2	**	Socket Head Flat Screw	#10-32 x 1/2”L	4
3	JT9-F010985	Socket Head Flat Screw	M6 x 1.0P x 35L	2
4	JT9-JWDS1632-204	Belt Motor Plate		1
5	JT9-TS-1522011	Socket Head Set Screw	M5 x 0.8P x 5L	2
6	JT9-JWDS1632-206	Drive Roller		1
7	PM9-PM2244-130	Oilite Bushing		3
8	JT9-JWDS1632-208	Drive Roller Bracket		1
	**	Socket Head Button Screw w/ Lock Washer	M6 x 1.0P x 16L	2
9	CM9-TS-2361061	Lock Washer	M6	8
10	JT9-TS-2246162	Socket Head Button Screw	M6 x 1.0P x 16L	2
11	JT9-TS-1521021	Socket Head Set Screw	M4 x 0.7P x 5L	2
12	JT9-JWDS1632-212	Conveyor Table		1
13	CM9-TS-1550041	Flat Washer	6.4 x 19 x 1.5T	2
14	JT9-JWDS1632-214	Table Lock Knob		2

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Parts List B - Conveyor (continued)

Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
15	JT9-LM000236	Caution Label - Table Lock		2
16	PM9-PM2244-213	Tracker Kit (set of 2)		2
17	JT9-JWDS1632-217	Bracket		2
18	JT9-JWDS1632-218	Adjusting Rod		2
19	JT9-JWDS1632-219	Driven Roller Bracket		2
20	JT9-JWDS1632-220	Retaining Ring	ETW-7	2
	**	Socket Head Cap Screw		
		w/ Lock Washer	M6 x 1.0P x 12L	6
21	CM9-TS-1503031	Socket Head Cap Screw	M6 x 1.0P x 12L	6
	**	Socket Head Cap Screw w/ Lock&Flat Washer	M6 x 1.0P x 16L	2
22	CM9-TS-1503041	Socket Head Cap Screw	M6 x 1.0P x 16L	2
23	JT9-TS-0680021	Flat Washer	1/4" x 16 x 2T	2
24	JT9-JWDS1632-224	Guide Plate		1
25	JT9-JWDS1632-225	Driven Roller		1
26	JT9-JWDS1632-226	Conveyor Belt		1
27	JT9-JWDS1632-227	Belt Motor Label (Not Shown)		1

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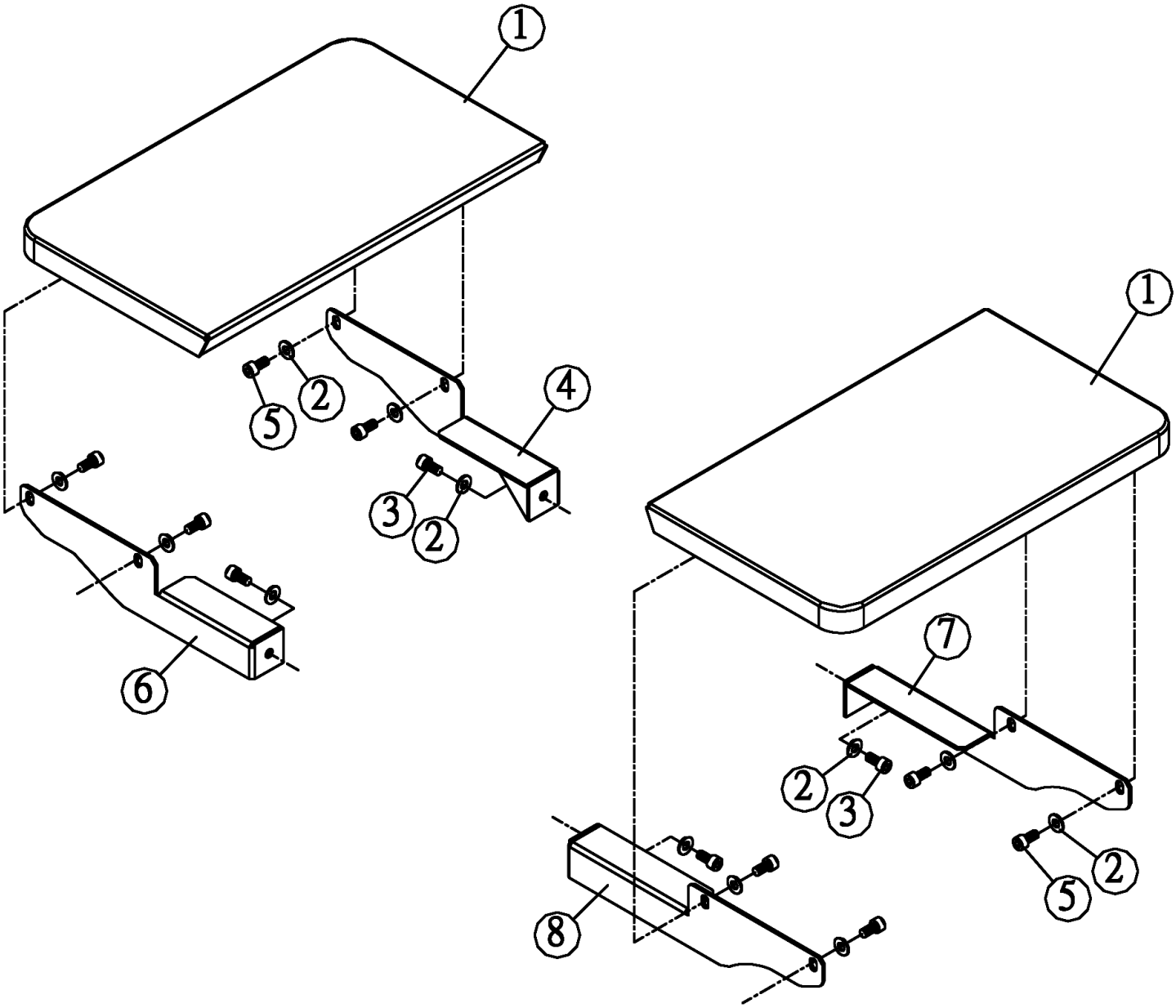
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Diagram C - Optional infeed and outfeed tables

Drum Sander | Original JET assemblies and replacement parts



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Parts List C - Optional infeed and outfeed tables

Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
	JT9-723521	Infeed/Outfeed Tables (includes #1-8)		
1	JT9-JWDS1632-401	Extension Table		2
2	JT9-TS-1550061	Flat Washer	8.3 x 18 x 1.5T	12
3	CM9-TS-1504031	Socket Head Cap Screw	M8 x 1.25P x 16L	4
4	JT9-JWDS1632-404	Rear-Right Table Bracket		1
5	JT9-TS-1504021	Socket Head Cap Screw	M8 x 1.25P x 12L	8
6	JT9-JWDS1632-405	Rear-Left Table Bracket		1
7	JT9-JWDS1632-406	Front-Right Table Bracket		1
8	JT9-JWDS1632-407	Front-Left Table Bracket		1

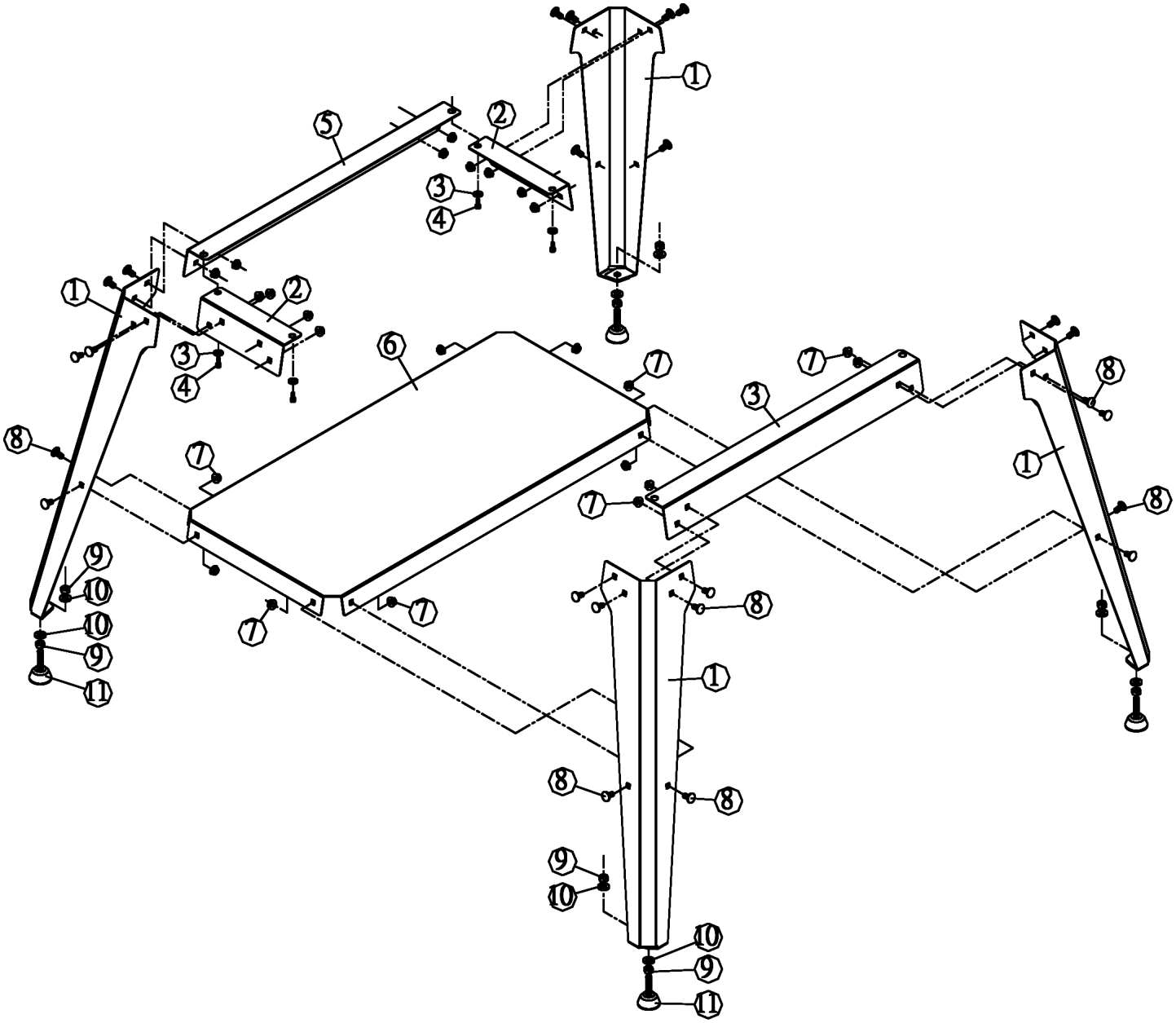
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Diagram D - Open stand

Drum Sander | Original JET assemblies and replacement parts



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JET JWDS-1632 | Stock 723520K

Parts List D - Open stand

Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
	JT9-723520S	Open Stand Assembly (includes #1-11)		1
1	JT9-JWDS1632-301	Leg		4
2	JT9-JWDS1632-302	Short Rail		2
	**	Socket Head Cap Screw		
		w/ Flat Washer	M8 x 1.25P x 16L	4
3	JT9-TS-1550061	Flat Washer	8.3 x 18 x 1.5T	4
4	CM9-TS-1504031	Socket Head Cap Screw	M8 x 1.25P x 16L	4
5	JT9-JWDS1632-305	Long Rail		2
6	**	Shelf (Black)		1
7	JT9-JWDS1632-307	Flange Lock Nut	M8 x 1.25P	24
8	JT9-JWDS1632-308	Carriage Bolt	M8 x 1.25P x 16L	24
9	JT9-TS-1540071	Hex Nut	M10 x 1.5P	8
10	JT9-5051911	Flat Washer	10 x 20 x 2.0T	8
11	JT9-JWDS1632-311	Leveling Foot		4

Blank quantities or part numbers are not specified in the original JET list.

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